



Dart Aerospace Ltd.
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D2022-101
Job Sheet 184791



Part No: D2022-101

Job Qty: 60 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP D 02.03.07 Now made in house NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Machining-1		JBD 18-11-08
100	Hardinge	60 pcs	11/9/18	11/9/18	0.00	1.93	Hardinge		
110	QC	60 pcs	11/9/18	11/9/18	0.00	0.00	QC2 Machining-1		" "
120	QC	60 pcs	11/9/18	11/9/18	0.00	0.00	QC8 Machining-1		Kt 2018-11-09
125	HandFinish	60 pcs	11/9/18	11/9/18	0.00	0.55	HandFinish1		DR 18/11/09
127	QC	60 pcs	11/9/18	11/9/18	0.00	0.00	QC7-1		38
130	Packaging	60 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		NOV 13 2018
140	QC21-SA	60 Ea	11/9/18	11/9/18	0.00	0.00	QC21		NOV 13 2018

Part Op Descriptions: 100 - Note: .257" dia drill 1-Turn as per folio FA206 & dwg DWG REV: _____

21
9-88

NOV 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	1.8000 ft (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	2	67	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :			
Misidentified	☐	Past Due	☐				

DART
AEROSPACE

Container No: S126033



Part: D2022-101

Job No: 184791

Serial No/Batch: S126033

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/08/10